



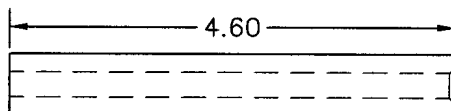
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2707	REV. D SHEET 1 OF 2
DATE 98.12.09		TITLE TOW RING	SCALE 1:2
A	97.10.20	NEW ISSUE	
B	97.10.28	ADDED 206 TOW RING ASSEMBLY	
C	98.08.13	ADDED CHAMFER	
D	98.12.09	4.04 WAS 4.16; 3.23 WAS 3.26	

RELEASED  
98.12.14 DS

UNDER REVIEW REPLACED BY

08.03.08

D2707



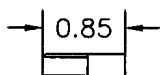
0.050 x 45° CHAMFER

# 00 08.25

OR AISI 4130 STEEL TUBING CP 00.08.25

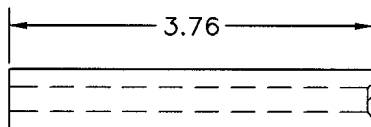
MATERIAL: 0.625 OD X 0.250 ID AISI 1020-1025 DOM STEEL TUBING  
MIN. TENSILE YIELD STRENGTH 90000 PSI

D2707-1



MAKE FROM AN4-10A BOLT  
REMOVE BOLT HEAD AND DEBURR

D2707-3



0.050 x 45° CHAMFER

# 00 08.25

CP 00 08.25

OR AISI 4130 STEEL TUBING

MATERIAL: 0.625 OD X 0.250 ID AISI 1020-1025 DOM STEEL TUBING  
MIN. TENSILE YIELD STRENGTH 90000 PSI

D2707-5

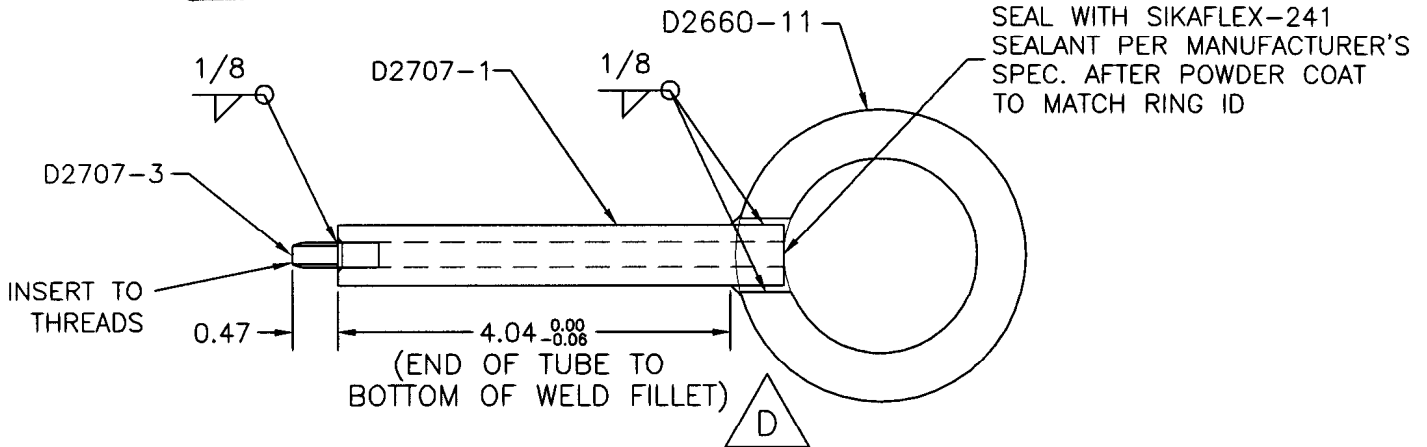




DESIGN <del>DA</del>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <del>DA</del>	APPROVED <i>KE</i>	DRAWING NO. D2707	REV. D SHEET 2 OF 2
DATE 98.12.09		TITLE TOW RING	SCALE 1:2

RELEASED  
98.12.14 DS

UNDER REVIEW  
~~00.03.08~~  
RESUMED BY  
DA753

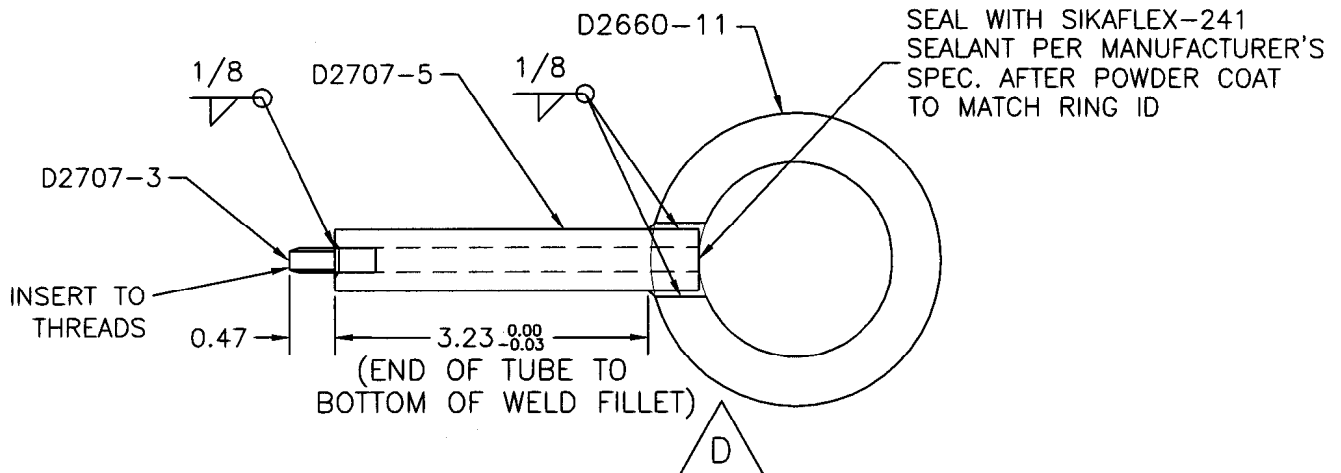


WELD PER DART QSI 004

FINISH: CAD PLATE ENTIRE ASSEMBLY

POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)

D2707-041 205 TOW RING ASSEMBLY



WELD PER DART QSI 004

FINISH: CAD PLATE ENTIRE ASSEMBLY

POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)

D2707-043 206 TOW RING ASSEMBLY

